

# CHERNG HORNG

## 成 虹 機 械

LPE SERIES



SINGLE ROLLER WINDER



DOUBLE ROLLER WINDER

PE 低密度塑膠袋押出機

LDPE PLASTIC FILM  
EXTRUDING MACHINE

CHERNG HORNG MACHINERY CO., LTD.

# PE 低密度塑膠袋押出機

## LDPE PLASTIC FILM EXTRUDING MACHINE

MODEL			LPE SERIES					
DESCRIPTION	機種		LPE-35S	LPE-45S	LPE-50S	LPE-55S	LPE-65S	LPE-75S
RAW MATERIAL	使用原料		LDPE					
FILM THICKNESS	膜厚	MM	0.025-0.2					
FILM WIDTH	膜寬	MM	70-550	150-700	200-750	250-950	300-1150	450-1450
EXTRUDING OUTPUT	產量	KG/HR	10-30	15-60	15-75	20-90	25-120	30-140
WHOLE POWER REQUIRED	總電力	KW	28	42	45	48	60	80
OVERALL DIMENSION	機器尺寸	CM	400x180x360	420x200x400	450x210x450	470x220x500	480x240x500	500x260x550
NET WEIGHT	淨重	KG	2500	2800	3000	3200	4000	5000
<b>EXTRUDER</b>			<b>LOW BASE TYPE</b>					
SCREW DIAMETER	螺桿直徑	MM	35	45	50	55	65	75
SCREW RATIO	螺桿直徑比	L/D	30:1					
DRIVING V.S. MOTOR	送料V.S.馬達	HP	20	25	30	40	50	75
HEATING POWER	加熱能量	KW	7	8.5	10	12	14	18
SCREW SPEED	螺桿速率	RPM	0-140	0-140	0-140	0-140	0-120	0-120
COOLING BLOWER	冷卻送風機		Φ2 1/2"x1PC	Φ2 1/2"x2PCS	Φ3"x2PCS	Φ3"x2PCS	Φ3"x3PCS	Φ3"x3PCS
TEMP.CONTROLLER	溫控點	ZONE	4	5	5	6	7	7
<b>DIE</b>			<b>SPIRAL TYPE</b>					
DIE DIAMETER	模頭直徑	MM	80 & 120	100 & 180	100 & 200	120 & 250	150 & 300	200 & 350
HEATING POWER	加熱能量	KW	2.5 or 3.5	3 or 4	3 or 4	3 or 4.2	3.5 or 5	3.5 or 6
BLOWER	送風機	HP	3	3	5	5	5	7 1/2
AIR RING	風環	SET	1	1	1	1	1	1
<b>TAKE-UP UNIT</b>			<b>引取機</b>					
TAKE-UP D.C.MOTOR	引取D.C.馬達	HP	1/2	1/2	1	1	1	2
TAKE-UP ROLLER WIDTH	引取輪寬	MM	600	750	800	1000	1200	1500
TAKE-UP HEIGHT	引取高度	MM	3600	4000	4500	4800	5000	5500
TAKE-UP SPEED	引取速度	RPM	10-100	10-100	10-100	10-100	10-90	10-90
<b>WINDER</b>			<b>SURFACE TYPE/ONE OR TWO STATION (OPTIONAL)</b>					
WINDING ROLLER	捲取輪	PC	1 PC OR 2 PCS (OPTIONAL)					
TORQUE MOTOR	轉矩馬達	KG/CM	20x1 or 2PCS	20x1 or 2PCS	20x1 or 2PCS	20x1 or 2PCS	30x1 or 2PCS	40x1 or 2PCS
WINDING WIDTH(MAX)	捲取輪寬	MM	670	820	870	1070	1270	1570
PAPER CORE I.D.	紙管內徑		70	70	70	70	70	70
PAPER CORE O.D.	紙管外徑		95	95	95	95	95	95

**OPTIONAL EQUIPMENTS:**

AIR COMPRESSOR, SURFACE TREATER, AUTO-LOADER, ROTATING DIE DEVICE, TUBULAR-SIZE CONTROLLER, DRYER...ETC.

選購備品：空氣壓出機、處理機、吸料機、旋轉模頭、電腦充氣控制器、乾燥器.....等。

製造商 MANUFACTURER

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