

CHERNG HORNG

成 虹 機 械

ABA SERIES



RED MASTER BATCH MIXED
IN CENTER (B) LAYER

雙螺桿三層膜押出機

TWO SCREW 3 LAYER FILM EXTRUDING MACHINE

CHERNG HORNG MACHINERY CO., LTD.

雙螺桿三層膜押出機

TWO SCREW 3 LAYER FILM EXTRUDING MACHINE

MODEL			ABA	
DESCRIPTION	機種		ABA-4545S	ABA-5050S
RAW MATERIAL	使用原料		HDPE / CACO3 / LLDPE	
FILM THICKNESS	膜厚	MM	0.01-0.1	
FILM WIDTH	膜寬	MM	300-750	400-950
EXTRUDING OUTPUT	產量	KG/HR	80	100
WHOLE POWER REQUIRED	總電力	KW	40	55
OVERALL DIMENSION	機器尺寸	CM	450 X 300 X 430	460 X 320 X 450
NET WEIGHT	淨重	KG	3000	3500
EXTRUDER	送料組		LOW BASE TYPE	
SCREW DIAMETER	螺桿直徑	MM	45X2	50X2
SCREW RATIO	螺桿直徑比	L/C	30:1	30:1
DRIVING A.C. MOTOR+INVERTER	送料 A.C.馬達+變頻	HP	20 HP X 2 PCS	25 HP X 2 PCS
HEATING POWER	加熱能量	KW	8.5 X 2	9 X 2
SCREW SPEED	螺桿速率	RPM	0-120	0-120
COOLING BLOWER	冷卻送風機	PCS	φ 3" X 4	φ 3" X 4
TEMP. CONTROLLER	溫控點	ZONE	10	10
DIE	模頭		TRIPLE SPIRAL TYPE	
DIE DIAMETER	模頭直徑	MM	85&100	90&120
HEATING POWER	加熱能量	KW	3-3.5	4-4.5
AIR RING	風環	SET	1	1
BLOWER	送風機	HP	5	5
TAKE-UP UNIT	引取機		UP & DOWN MOTOR CONTROL	
TAKE-UP D.C. MOTOR	引取 D.C.馬達	HP	1	1
TAKE-UP ROLLER WIDTH	引取輪寬	MM	800	1000
TAKE-UP SPEED	引取速度	RPM	0-100	0-100
TAKE-UP HEIGHT	引取高度	MM	4300	4500
WINDER	捲取機		SURFACE TYPE SINGLE STATION	
PULLING ROLLER	拉輪	MM	870	1070
PULLING ROLLER MOTOR	拉輪 DC/TM馬達	HP	1	1
WINDING ROLLER	捲取輪	PC	1	1
WINDING ROLLER MOTOR	轉矩 TM馬達	KG/CM	20	20
WINDING WIDTH (MAX)	捲取輪寬	MM	870	1070
PAPER CORE I.D.	紙管內徑	MM	76	76
PAPER CORE O.D.	紙管外徑	MM	96	96

OPTIONAL EQUIPMENT:

AIR COMPRESSOR, SURFACE TREATER, AUTO-LOADER, DRYER, ROTATING DIE DEVICE, TUBULAR-SIZE CONTROLLER...ETC.

選購備品：空氣壓出機、處理機、吸料機、乾燥機、旋轉模頭、電眼充氣控制器...等。

SPECIFICATION ARE SUBJECT TO CHANGE TO TECHNOLOGICAL IMPROVEMENT.

製造商 MANUFACTURER

成虹機械股份有限公司

台灣省新北市三重區中正北路393巷2號

CHERNG HORNG MACHINERY CO., LTD.

P.O.BOX:42-123 TAIPEI, TAIWAN, R.O.C.

ADD: NO.2, LANE 393, ZHONGZHENG N. RD., SANCHONG DIST. NEW TAIPEI CITY, 24157, TAIWAN (R.O.C.)

TEL: 886-2-29813178, 29813187, 29829753 FAX: 886-2-29813455

E-mail: extruder@ms8.hinet.net http://www.extruder.com.tw