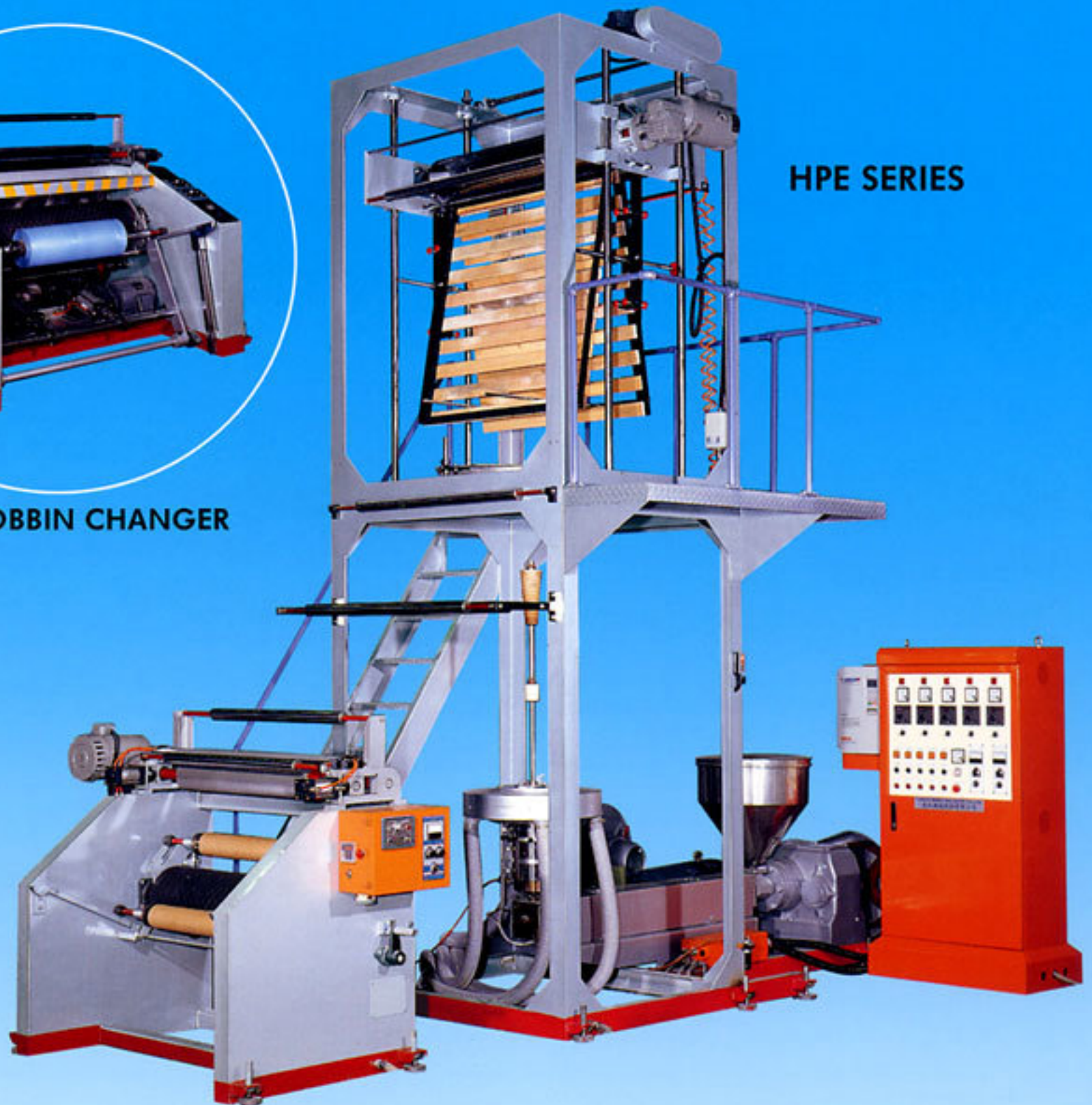


CHERNG HORNG

成 虹 機 械



AUTO BOBBIN CHANGER



HPE SERIES

PE 高密度塑膠袋押出機

HDPE PLASTIC
FILM EXTRUDING MACHINE

CHERNG HORNG MACHINERY CO., LTD.

PE 高密度塑膠袋押出機

HDPE PLASTIC FILM EXTRUDING MACHINE

MODEL			HPE SERIES					
DESCRIPTION	機種		HPE-35S	HPE-45S	HPE-50S	HPE-55S	HPE-65S	HPE-75S
RAW MATERIAL	使用原料		HDPE					
FILM THICKNESS	膜厚	MM	0.008-0.2					
FILM WIDTH	膜寬	MM	150-550	200-700	200-750	250-950	300-1150	400-1450
EXTRUDING OUTPUT	產量	KG/HR	10-30	15-50	20-65	20-75	25-90	30-110
WHOLE POWER REQUIRED	總電力	KW	25	38	40	42	55	70
OVERALL DIMENSION	機器尺寸	CM	400x180x360	420x200x400	450x210x400	470x220x420	480x240x450	500x260x470
NET WEIGHT	淨重	KG	3000	3500	4000	4500	5200	6000
EXTRUDER			LOW BASE TYPE					
SCREW DIAMETER	螺桿直徑	MM	35	45	50	55	65	75
SCREW RATIO	螺桿直徑比	L/D	30:1					
DRIVING V.S. MOTOR	送料V.S.馬達	HP	20	25	30	40	50	75
HEATING POWER	加熱能量	KW	6	8.5	10	11	13	18
SCREW SPEED	螺桿速率	RPM	0-160	0-140	0-140	0-140	0-120	0-120
COOLING BLOWER	冷卻送風機		Φ2"x1PC	Φ3"x2PCS	Φ3"x2PC		Φ3"x2PCS	
TEMP.CONTROLLER	溫控點	ZONE	4	5	5	5	6	7
DIE			SPIRAL TYPE					
DIE DIAMETER	模頭直徑	MM	40&65	65&85	65&90	90&120	100&150	150&200
HEATING POWER	加熱能量	KW	2.5 or 3.5	3 or 3.5	3 or 4.2	3 or 4.2	3.3 or 6	3.5 or 8
BLOWER	送風機	HP	3	5	5	5	5	7 1/2
AIR RING	風環	SET	1	1	1	1	1	1
TAKE-UP UNIT			MOTOR TYPE					
TAKE-UP D.C.MOTOR	引取D.C.馬達	HP	1	1	1	1	1	2
TAKE-UP ROLLER WIDTH	引取輪寬	MM	600	750	800	1000	1200	1500
TAKE-UP HEIGHT	引取高度	MM	3600	4000	4200	4200	4600	5000
TAKE-UP SPEED	引取速度	RPM	10-120					
WINDER			SURFACE TYPE/ONE OR TWO STATION (OPTIONAL)					
WINDING ROLLER	捲取輪	PC	1PC OR 2 PCS (OPTIONAL)					
TORQUE MOTOR	轉矩馬達	KG/CM	20x1 or 2PCS				30x1 or 2PCS	40x1 or 2PCS
WINDING WIDTH(MAX)	捲取輪寬	MM	670	820	870	1070	1270	1570
PAPER CORE I.D.	紙管內徑		75	75	75	75	75	75
PAPER CORE O.D.	紙管外徑		95	95	95	95	95	95

OPTIONAL EQUIPMENTS:

AIR COMPRESSOR, SURFACE TREATER, AUTO-LOADER, ROTATING DIE DEVICE, TUBULAR-SIZE CONTROLLER...ETC.

選購備品：空氣壓出機、處理機、吸料機、旋轉模頭、電眼充氣控制器.....等。

SPECIFICATION ARE SUBJECT TO CHANGE TO TECHNOLOGICAL IMPROVEMENT.

製造商 MANUFACTURER

成虹機械股份有限公司

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