

CHERNG HORNG

成 虹 機 械



TCS SERIES

雙色條紋袋押出機

.....
TWO COLOUR STRIPE PLASTIC FILM
EXTRUDING MACHINE

CHERNG HORNG MACHINERY CO., LTD.

雙色條紋袋押出機

TWO COLOUR STRIPE PLASTIC FILM EXTRUDING MACHINE

MODEL			TCS SERIES		
DESCRIPTION	機種		TCS-35S	TCS-45S	TCS-50S
RAW MATERIAL	使用原料		HDPE, LDPE, LDPE+LLDPE		
FILM THICKNESS	膜厚	MM	0.008-0.2		
FILM WIDTH (MAX)	最大膜寬	MM	550	700	850
EXTRUDING OUTPUT	產量	KG/HR	10-48	15-60	30-80
WHOLE POWER REQUIRED	總電力	KW	28	32	40
OVERALL DIMENSION	機器尺寸	CM	390x155x380	390x155x380	390x155x380
NET WEIGHT	淨重	KG	2200	2500	3000
EXTRUDER			LOW BASE TYPE		
SCREW DIAMETER	螺桿直徑	MM	Φ35x2PCS	Φ45x2PCS	Φ50x2PCS
SCREW RATIO	螺桿直徑比	L/D	30:1		
DRIVING V.S. MOTOR	送料V.S.馬達	HP	20	30	40
HEATING POWER	加熱能量	KW	9	10	11.5
SCREW SPEED	螺桿速率	RPM	20-140		
COOLING BLOWER	冷卻送風機		Φ21/2"x2PCS	Φ21/2"x4PCS	Φ3"x4PCS
TEMP. CONTROLLER	溫控點	ZONE	8	10	10
DIE			SPIRAL TYPE		
DIE DIAMETER	模頭直徑	MM	40 & 65	65 & 85	65 & 100
HEATING POWER	加熱能量	KW	3 or 5	4.5 or 7	5 or 9
BLOWER	送風機	HP	3	5	5
AIR RING	風環	SET	1	1	1
TAKE-UP UNIT			MOTOR VERTICAL LIFT TYPE		
TAKE-UP D.C.MOTOR	引取D.C.馬達	HP	1/2	1	1
TAKE-UP ROLLER WIDTH	引取輪寬	MM	600	750	900
TAKE-UP HEIGHT	引取高度	MM	3800	4000	4300
TAKE-UP SPEED	引取速度	RPM	10-80		
WINDER			FRICTION TYPE		
WINDING ROLLER	捲取輪	PC	1	1	1
TORQUE MOTOR	轉矩馬達	KG/CM	20x1 or 2PCS	20x1 or 2PCS	20x1 or 2PCS
WINDING WIDTH(MAX)	有效捲取輪寬	MM	670	820	970

OPTIONAL EQUIPMENTS:

AIR COMPRESSOR, SURFACE TREATER, AUTO-LOADER, ROTATING DIE DEVICE, WATER COOLING MOLD TUBULAR-SIZE CONTROLLER, DRYER...ETC.

選購備品：空氣壓出機、處理機、吸料機、旋轉模頭、水模、電眼充氣控制器、乾燥器.....等。

SPECIFICATION ARE SUBJECT TO CHANGE TO TECHNOLOGICAL IMPROVEMENT.

製造商 MANUFACTURER

成虹機械股份有限公司

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